

I-line / Q-line Clamps

Heavy Duty Clamps - 13ILH

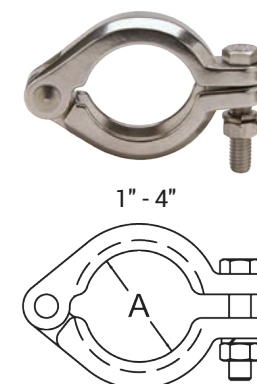
| Tube O.D. | Service Pressure Rating PSI @ 70°F (21°C) ¹ | Service Pressure Rating PSI @ 250°F (121°C) ¹ | A (in) | Part # |
|------------|---|---|-----------|--------------|
| 1"- 1-1/2" | 700 | 250 | 2.12 | 13ILH100-150 |
| 2" | 450 | 250 | 2.65 | 13ILH200 |
| 2-1/2" | 450 | 200 | 3.19 | 13ILH250 |
| 3" | 350 | 150 | 3.72 | 13ILH300 |
| 4" | 200 | 125 | 4.82 | 13ILH400 |
| 6" | 150 | 100 | 7.69 | 13ILH600 |
| 8" | 125 | 75 | 9.69 | 13ILH800 |



¹ Wing nut tightened to 25 in-lb of torque

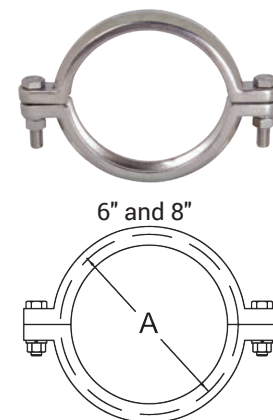
Bolted Clamps - 13ILB

| Tube O.D. | Service Pressure Rating PSI @ 70°F (21°C) ¹ | Service Pressure Rating PSI @ 250°F (121°C) ¹ | A (in) | Part # |
|------------|---|---|-----------|--------------|
| 1"- 1-1/2" | 1220 | 1100 | 2.12 | 13ILB100-150 |
| 2" | 900 | 830 | 2.65 | 13ILB200 |
| 2-1/2" | 720 | 660 | 3.19 | 13ILB250 |
| 3" | 600 | 550 | 3.72 | 13ILB300 |
| 4" | 570 | 525 | 4.82 | 13ILB400 |



¹ Nut tightened to 20 ft-lb of torque

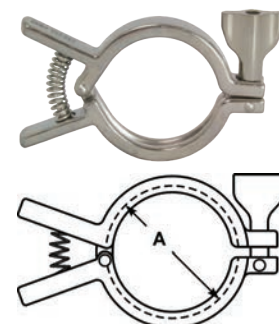
| Tube O.D. | Service Pressure Rating PSI @ 70°F (21°C) ¹ | Service Pressure Rating PSI @ 250°F (121°C) ¹ | A (in) | Part # |
|-----------|---|---|-----------|----------|
| 6" | 300 | 200 | 7.69 | 13ILB600 |
| 8" | 250 | 150 | 9.69 | 13ILB800 |



¹ Nut tightened to 20 ft-lb of torque

Squeeze Clamps - 13IL-Q

| Tube O.D. | Service Pressure Rating PSI @ 70°F (21°C) ¹ | Service Pressure Rating PSI @ 250°F (121°C) ¹ | A (in) | Part # |
|------------|---|---|-----------|--------------|
| 1"- 1-1/2" | 700 | 250 | 2.12 | 13IL-Q100150 |
| 2" | 450 | 250 | 2.65 | 13IL-Q200 |



¹ Wing nut tightened to 25 in-lb of torque